

39

DART AEROSPACE LTD	Work Order:	21408
Description: Washer	Part Number:	D3137-5
Dwg: D3137 Rev. D	Qty:	40 42
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JH	04.11.04	40
2	MC	Machine as per Folio FA471 and Dwg D3137 Material: 6061-T6 (QQ-A-225/8 or QQ-A-200/8) 0.750" Bar (M6061T6R0.750) Identify as D3137-5 Batch: <u>MISB91</u>	JH	04.11.04	40
3	QC2	Inspect parts as they come off the CNC machine	JH	04.11.04	40
4	QC8	Second check	BE	04.11.04	40
5	MC	Deburr	JH	04.11.04	40
6	FP	Chemical Conversion Coat as per QSI 005 4.1	MM	04.11.08	40
7	QC3	Inspect Chemical Conversion Coat	2	04.11.09	40
8	QC5	Inspect work to Step 7	AD	04.11.10	40
9	ST	Identify and Stock	CL	04.11.10	42
10	AC	Cost / part <u>, 85</u>	545	04.11.11	42
11	DC	Close W/O <u>2, 14</u> Inspect Level 21	JH	04.11.11	42

Rev	Date	Change	Revised By	Approved
A	04.11.04	New issue	KJ/JLM	JH

RELEASED
JH/04.11.04

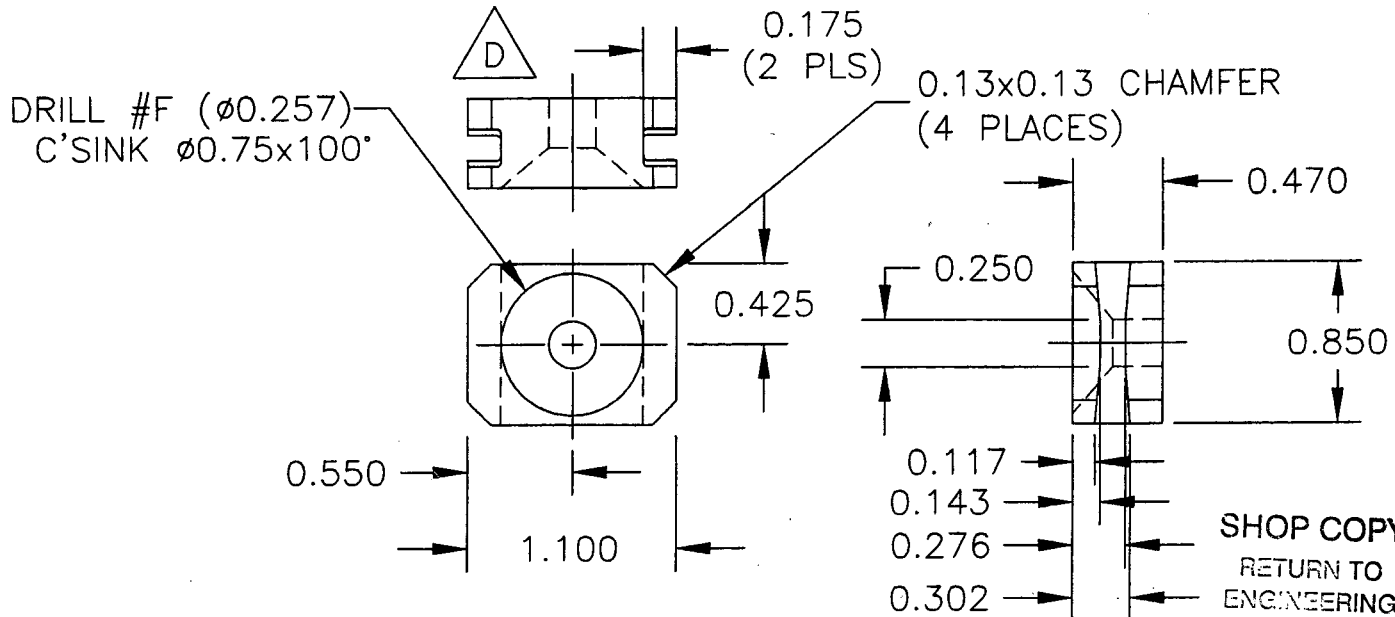
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DESIGN KF	DRAWN BY KF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3137	REV. D SHEET 3 OF 4
DATE 04.11.03	TITLE BRACKET ASSEMBLY		SCALE 1:1



SHOP COPY
RETURN TO
ENGINEERING

D3137-3 GUIDE

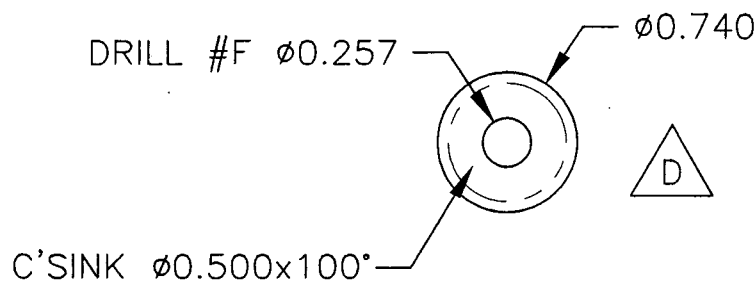
- 1) REPLACES PREMIER P/N B30-23000-207
- 2) MATERIAL: DELRIN BAR (REF DART SPEC. M-DELRIN-B)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL EDGES 0.005 TO 0.015

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

R0.125 NO. 21408
(4 PLACES)

PRELIMINARY ISSUE



D3137-5 WASHER

- 1) REPLACES PREMIER P/N B30-23000-209
- 2) MATERIAL: 6061-T6 (QQ-A-225/8 OR QQ-A-200/8) BAR (REF DART SPEC. M6061T6R)
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL EDGES 0.005 TO 0.015

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 30, 2004
07:28 am

Work Order No : 0021408
Project Name : D3137-5
Project For : WK439
Work Order Type : Main
Main WO Number :
House Part Number : D3137-5
Description : Washer
Manufactured : No
Amount Req'd : 40
Amount Done : 0
Start Date : 08-27-04
Est Finish Date : 09-23-04
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

